

December 1, 2016



# **Liberty Tire Recycling Overview**

- Premier provider of tire recycling services in the United States and Canada
- Liberty Tire annually transforms more than 140 million tires into raw materials for smart, sustainable products that improve people's lives
- To rid communities of dangerous abandoned tire piles, Liberty Tire has remediated more than 150 dump sites littered with nearly 40 million scrap tires during the past 7 years

# Liberty Tire Recycling Locally

- There were roughly 34 million tires processed in Texas last year
  - We processed roughly to 22 million
- It is estimated there are 40 million tires to be processed each year in Texas
- We have 5 facilities in Texas

– 3 of which are processing facilities

• Other Facilities are Transfer Stations

# **Illegal Dumping**

- Haulers-registered and non registered
- Who does it affect
  - Land Owners
  - Municipalities
  - Citizens
- Abandon processing site

### **Illegally Dumped Tires**



#### Loss Prevention

Our mission is to investigate and resolve all losses affecting Liberty Tire Recycling. To ensure a safe environment for our teams.

- Tactics
  - Monthly Night Audits
  - Container and Lock Program
  - Investigations
  - Driver Audits
  - Safety



# **Container Program**

- Liberty Tire provides 20 to 40 ft. containers to National Accounts
- Keep the tires dry and insect free.
- Containers are secured with High Security locks
- Discourage Dumping







# Investigations

- Average retail Value of a used tire \$50.00
- Used tire thieves usually illegally dump "bad tires"
- Before thefts are committed they swap bad tires for "good" used tires
- Tires wanted by the used tire shops are located in the National Accounts/ Dealerships
- Thieves will attempt all means to take them



# A Day in the Life of a Recycled Tire

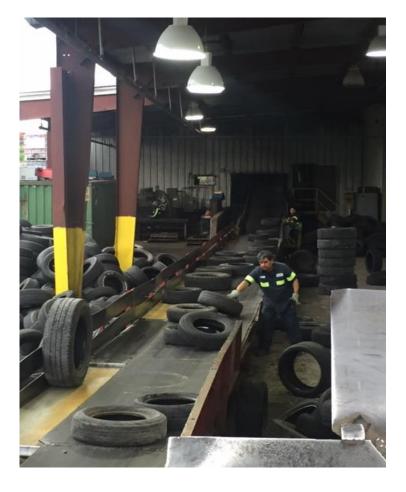
- Pick up
- Transportation
- Sorted
  - Compliant vs Non-compliant
- Processed
  - Single pass/Multiple pass
- Back In product

– Mulch, Tire Derived Fuel, Crumb Rubber

## Tires are picked up from Dealerships, Retail Stores, City, Country and State shops as well as Landowners

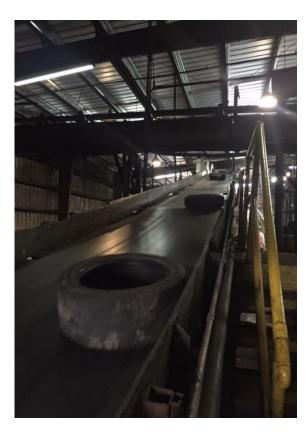


#### **Tires are Sorted and Graded**





#### Processed into TDF, Mulch – size 6 inch to 2 inch minus





Wire is removed and recycled, TDF / Feed Stock is sorted Wire



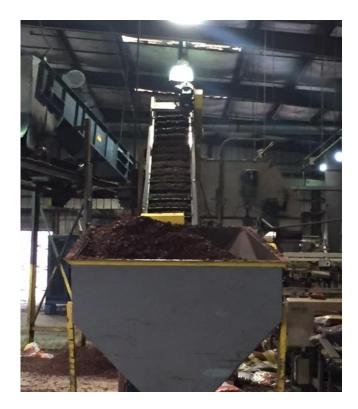
#### Lines going to / coming in the Mulch Plant



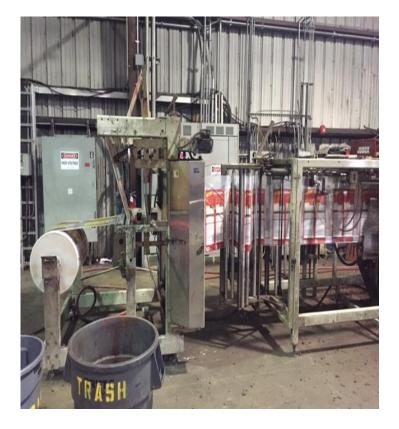


## Going to be colored (5 different color options) Red mulch going to be bagged





## Mulch being bagged





#### Pallet of Bags and 2000lb Super Sack





# **Recycled Products**

- Rubber Mulch
- Tire Derived Fuel
- Crumb Rubber
  - Rubber Modified Asphalt
  - Synthetic Turf
  - Ballistic Rubber Back Stops



#### WHEN YOU PARK IT...





#### **Rubber Mulch**

Colors designed to match the look of newly colored wood mulch and enhance the beauty of any landscape or playground



Espresso Black



Mocha Brown



Cedar Red



Blue



Green



### Safest Playground Surface

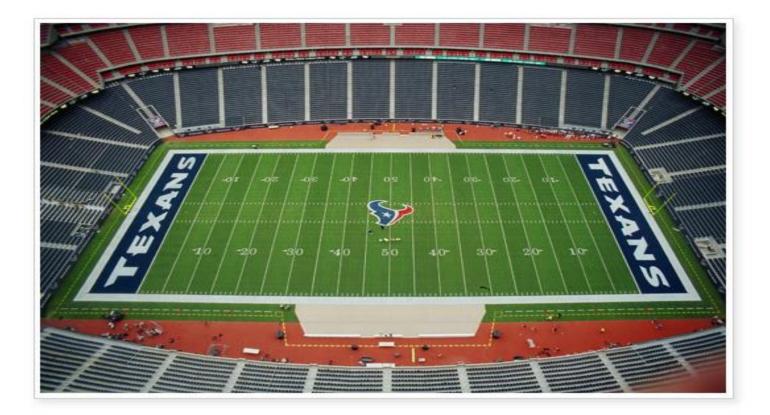








## Infield



Questions?